

Manufacturers Reference No. for Application



F.I.A. Recognition No.

62

ROYAL AUTOMOBILE CLUB

PALL MALL, LONDON, S.W.1.

Federation Internationale de l'Automobile.

Form of Recognition in accordance with
Appendix J to the
International Sporting Code.

Manufacturer AUSTIN MOTOR CO. LTD. IN ASSOCIATION WITH DONALD HERLEY MOTOR CO.

Model AUSTIN-HERLEY SPRITE SEBRING MKII. Year of Manufacture 1962.

Serial No. of Chassis P.N.G.

Engine D.C. X 5A

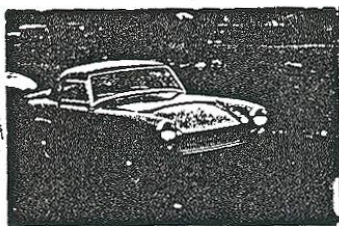
Type of Coachwork OPEN 2 SEATER.

Recognition is valid from 3.11.1962

In category B.T.

*Additional List 2° 10
to general List 2° 9.*

Photograph to be affixed here 2 view of car from front right.



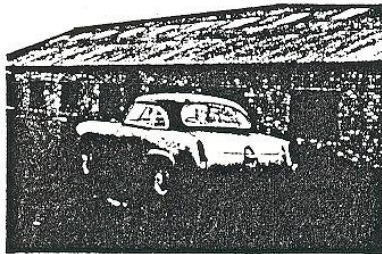
Stamp of F.I.A. to be
affixed here.



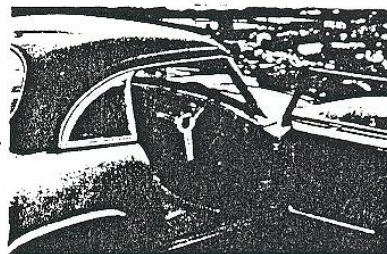
General description of car:

Photographs to be affixed below.

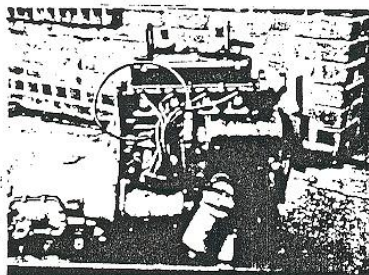
$\frac{3}{4}$ view of car from rear left.



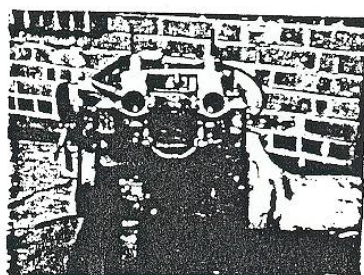
Interior view of car through driver's door.



Engine unit with accessories from right.



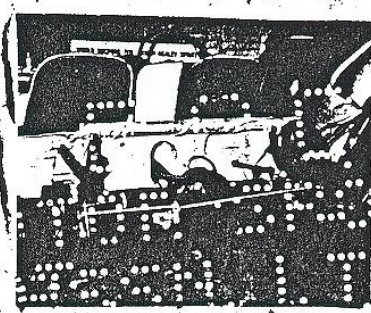
Engine unit with accessories from left.



Front axle complete (without wheels).



Rear axle complete (without wheels).



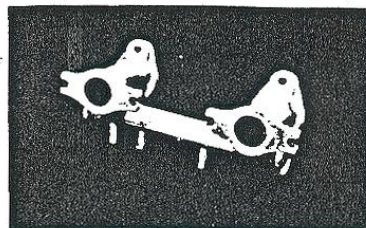
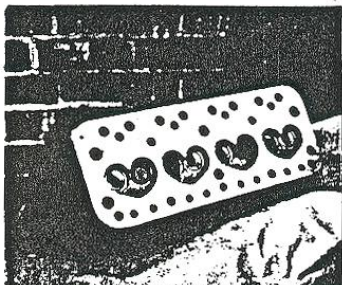
ENGINE

in line YES
 No. of cylinders 4 In V -
 opposed -
 Cycle 4 STROKE Firing order 1342
 Capacity 960 c.c. Bore 63.53 m.m. Stroke 76.2 m.m.
 Maximum rebore +0.040" Resultant capacity 995 c.c.
 Material of cylinder block CAST IRON Material of sleeves, if fitted N/A
 Distance from crankshaft centre line to top face of block at centre line of cylinders 218.44 m.m.
 Material of cylinder head CAST IRON Volume of one combustion chamber 24.5 c.c.
 Compression ratio 9.3:1
 Material of piston ALUMINIUM No. of piston rings 4
 Distance from gudgeon pin centre line to highest point of piston crown 34.03 m.m.
 Bearings { Crankshaft main bearings: Type THINWALL HALF BEARINGS Dia 44.5 m.m.
 Connecting rod big end: Type THINWALL HALF BEARINGS Dia 41.34 m.m.
 Weights { Flywheel 6.35 kg.
 Crankshaft 9.52 kg.
 Connecting rod 0.695 kg.
 Piston with rings 0.219 kg.
 Gudgeon pin 0.0543 kg.
 No. of valves per cylinder 2 Method of valve operation PUSH ROD
 No. of camshafts 1 Location of camshafts IN CYLINDER CLOCK
 Type of camshaft drive CHAIN
 Diameter of valves: Inlet 31.6 m.m. Exhaust 27.8 m.m.
 Diameter of port at valve seat: Inlet 29.2 m.m. Exhaust 25.5 m.m.
 Tappet clearance for checking timing: Inlet 0.48 m.m. Exhaust 0.48 m.m.
 Valves open: Inlet 16° B.T.D.C. Exhaust 51° B.B.D.C.
 Valves close: Inlet 56° A.B.D.C. Exhaust 21° A.T.D.C.
 Maximum valve lift: Inlet 7.94 m.m. Exhaust 7.94 m.m.
 Degrees of crankshaft rotation from zero to—
 Maximum lift: Inlet 104° Exhaust 104°
 ¾ Maximum lift: Inlet 55° Exhaust 55°
 Valve springs: Inlet Exhaust
 Type COIL COIL
 No. per valve 2 2
 Carburettor: Type SEMI-DOWN DRAUGHT (up or down draft, horizontal) No. fitted 2
 Make S.U. Model H4
 Flange hole diameter 38.1 m.m. Choke diameter 38.1 m.m.
 Main jet identification No. 0.090 (A.T. NEEDLE)
ALTERNATIVE CARBURETTOR EQUIPMENT: PART 265.
MAKE :- WEBER MODEL :- 45 DCOE9.
FLANGE HOLE DIAMETER :- 45 m.m. CHOKE DIA :- 36 m.m.
MAIN JET No :- 155.

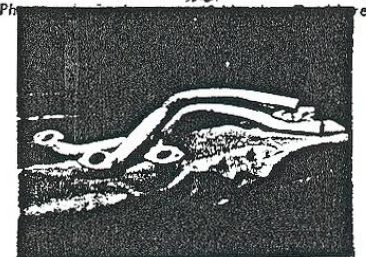
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Air filter: Type _____ No. fitted 1
 Inlet manifold:
 Diameter of flange hole at carburettor 38.1 m.m.
 Diameter of flange hole at port 31.75 m.m.



Exhaust manifold:
 Diameter of flange hole at port _____ m.m.
 Diameter of flange hole at connection to silencer inlet pipe _____ m.m.



ENGINE ACCESSORIES

Make of fuel pump S.U. OR LUCAS No. fitted 2 OR 1
 Method of operation ELECTRIC
 Type of ignition system COIL coil or magneto
 Make of ignition LUCAS Model D.2.P.4
 Method of advance and retard CENTRIFUGAL AND VACUUM CONTROL
 Make of ignition coil LUCAS Model LA.12
 No. of ignition coils 1 Voltage 12
 Make of dynamo LUCAS Model C.39. P.V.2
 Voltage of dynamo 12 Maximum output 19 amps.
 Make of starter motor LUCAS Model M35G1
 Battery: No. fitted 2 Voltage 6V Capacity 32 amp. hour

Make A/H. SPRITE SEBRING MO Model A.N. 6 F.I.A. Recognition No. _____
Manufacturers Reference No. of Application _____

TRANSMISSION

Make of clutch BORG & BECK Type 6 1/4 AG.
Diameter of clutch plate 6 1/2" No. of plates 1
Method of operating clutch HYDRAULIC
Make of gearbox B.M.C. Type SYNCHRONESH 2ND-3RD-4TH
No. of gearbox ratios 4 FORWARD - 1 REVERSE
Method of operating gearshift REMOTE CONTROL
Location of gearshift FLOOR CHANGE
Is overdrive fitted? NO
Method of controlling overdrive, if fitted -

	GEARBOX RATIOS		ALTERNATIVE RATIOS					
	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth
1.	3.627	$\frac{29}{19} \times \frac{32}{13}$	3.198	$\frac{26}{20} \times \frac{32}{13}$	2.93	$\frac{25}{21} \times \frac{32}{13}$		
2.	2.374	$\frac{28}{19} \times \frac{29}{18}$	1.911	$\frac{26}{20} \times \frac{28}{19}$	1.754	$\frac{25}{21} \times \frac{28}{19}$		
3.	1.412	$\frac{28}{19} \times \frac{23}{24}$	1.357	$\frac{26}{20} \times \frac{24}{23}$	1.242	$\frac{26}{21} \times \frac{24}{23}$		
4.	1.000		1.000		1.00			
REVERSE	4.66	$\frac{28}{19} \times \frac{19}{13} \times \frac{32}{14}$	4.115	$\frac{26}{20} \times \frac{19}{13} \times \frac{32}{14}$	3.768	$\frac{25}{21} \times \frac{19}{13} \times \frac{32}{14}$		

Type of final drive HYPOID
Type of differential BEVEL
Final drive ratio 4.22:1 Alternatives 4.55:1 5.375:1 3.727:1 3.0:1 4.875:1
No. of teeth 9/38 9/41 8/43 11/41 10/39 6/39
Overdrive ratio, if fitted -

WHEELS

Type WIRE Weight 5.443 kg.
Method of attachment KNOCK ON HUB
Rim diameter 330.2 m.m. Rim width 88.9 OR 101.6 m.m.
Tyre size: Front 5.20x13 Rear 5.20x13

BRAKES

Method of operation HYDRAULIC
Is servo assistance fitted? NO
Type of servo, if fitted -
No. of hydraulic master cylinders 1 Bore 22.225

Make A/H. SPRITE SEBRING MO Model A.N. 6 F.I.A. Recognition No. _____
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Type of differential BEVEL
Final drive ratio 4.22:1 Alternatives 4.55:1 5.375:1 3.727:1 3.0:1 4.875:1
No. of teeth 9/38 9/41 8/43 11/41 10/39 6/39
Overdrive ratio, if fitted -

WHEELS

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Method of attachment KNOCK ON HUB
Rim diameter 330.2 m.m. Rim width 88.9 OR 101.6 m.m.
Tyre size: Front 5.20x13 Rear 5.20x13

BRAKES

Method of operation HYDRAULIC
Is servo assistance fitted? NO
Type of servo, if fitted -
No. of hydraulic master cylinders 1 Bore 22.225

Optional equipment affecting preceding information:—

LARGE CAPACITY FUEL TANK

TOUTRES.

Q 2675.

DISC WHEEL CONVERSION

Q 2552.

HARDTOP.

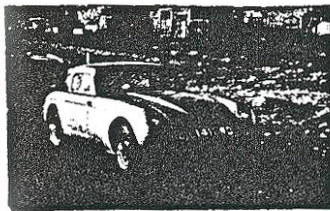
RHR 3345

OIL COOLER

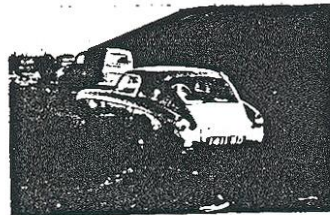
(NORMALLY LISTED STANDARD ON THIS CAR.)

TOURING CAMSHAFT.

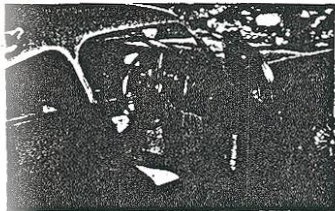
REA 630



3/4 VIEW OF CAR FROM FRONT
OPTIONAL BODY.



3/4 VIEW OF CAR FROM REAR.
OPTIONAL BODY.



INTERIOR VIEW OF CAR THROUGH DRIVERS
DOOR. OPTIONAL BODY.

RAC
WATER SPORTS
ASH LTD.